General Data, Dimensions and Tolerances

Flywheel

Model		200/8, 200 D/8 220/8, 220 D/8	230/8, 250/8
Clearance "a" [1]		22.5 + 0.1	19.4 + 0.1
Distance "b"	new	18.5	
	when repaired down to	17.5	
Permissible radial deflection		0.05	

[1]) When the clutch face "A" is re-turned or re-ground, make sure that clearance "a" is maintained under all circumstances. For this reason the surface "B" must in any case be re-turned in accordance with the stock removal on the clutch face.

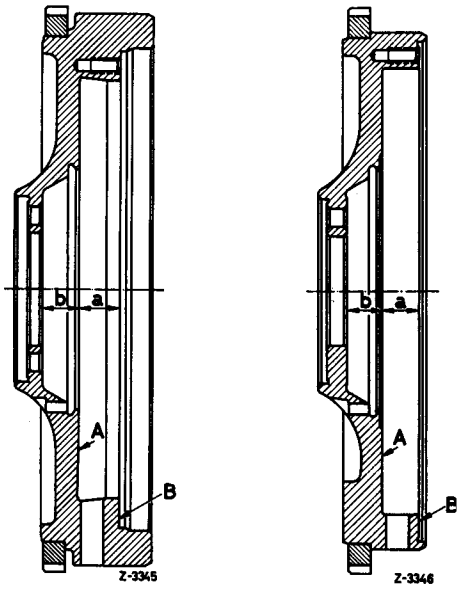


Fig. 03-0/1

Tightening Torques for Flywheel or Driven Plate and Crankshaft Screws

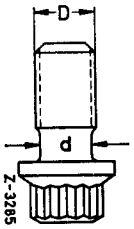
Model	200/8, 200 D/8 220/8, 220 D/8	230/8	250/8
Initial tightening torque	3 +1 mkp		
Degree of tightening angle (see Job No. 03-1)	60°+10°		90°+10°

Anti-Fatigue Screws for Fixing the Flywheel or Driven Plate on the Crankshaft

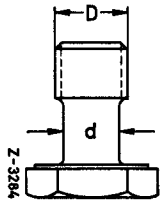
Anti-fatigue Screws Part No. Thread		615 032 05 71 M 10 × 1	621 032 00 71 M 10 × 1	108 032 01 71 M 12 × 1	108 990 03 19 M 10 × 1	108 990 04 19 M 12 × 1
Anti-fatigue stem ⌀ "d"	new	8.5-0.2	8.0-0.2	9.2-0.2	7.7-0.2	9.2-0.2
	minimum diameter[1])	8.1	7.6	8.8	7.3	8.8

[1]) When the minimum diameter has been reached replace the screws.

On Engines with Mechanical Transmission



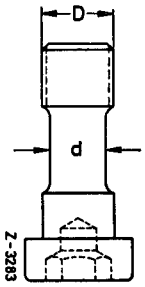
615 032 05 71
in 200/8, 200 D/8, 220/8 and 220 D/8 engines



621 032 00 71
in 230/8 engine

108 032 01 71
in 250/8 engine

On Engines with Automatic Transmission



108 990 03 19
in 200/8, 200 D/8, 220/8, 220 D/8 and 230/8 engines

108 990 04 19
in 250/8 engine